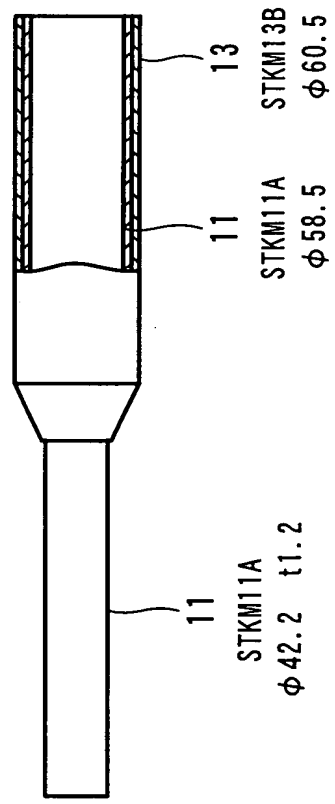


FIG. 1

206T20" FF95200T

(a)

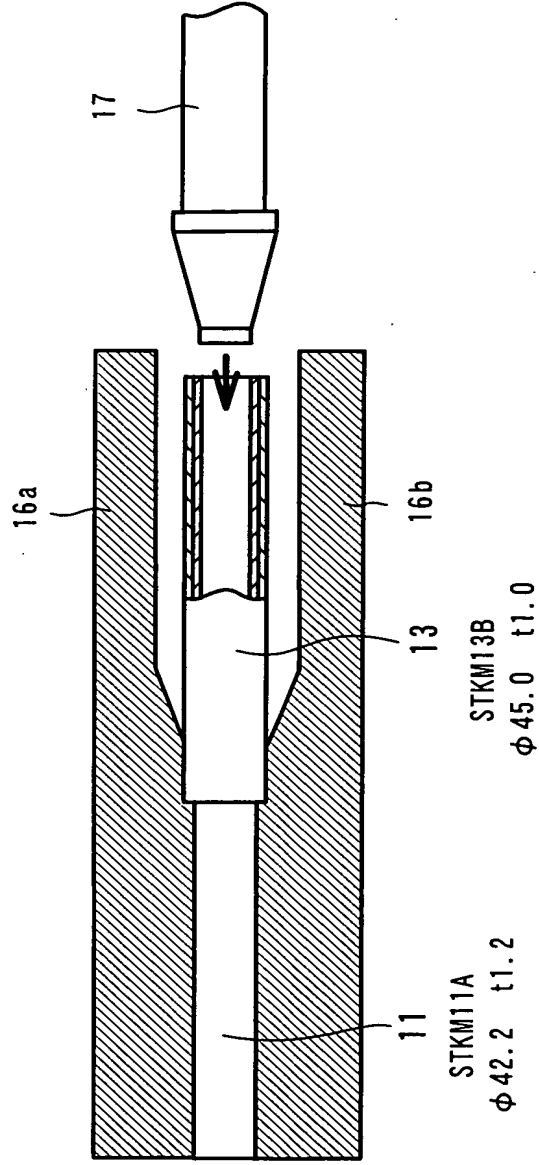


3/9

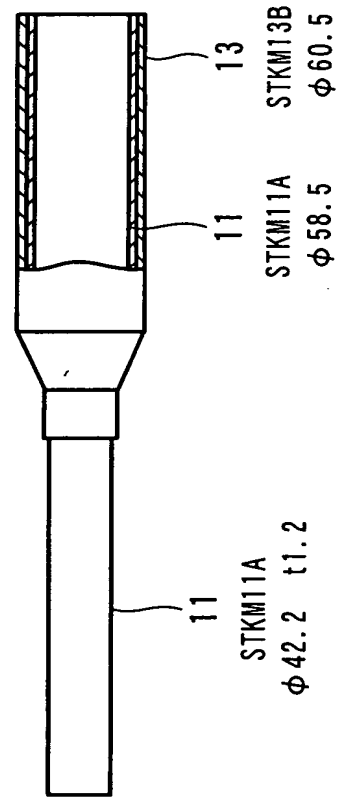
206T20"TF96200T

FIG. 3

(a)



(b)



4/9

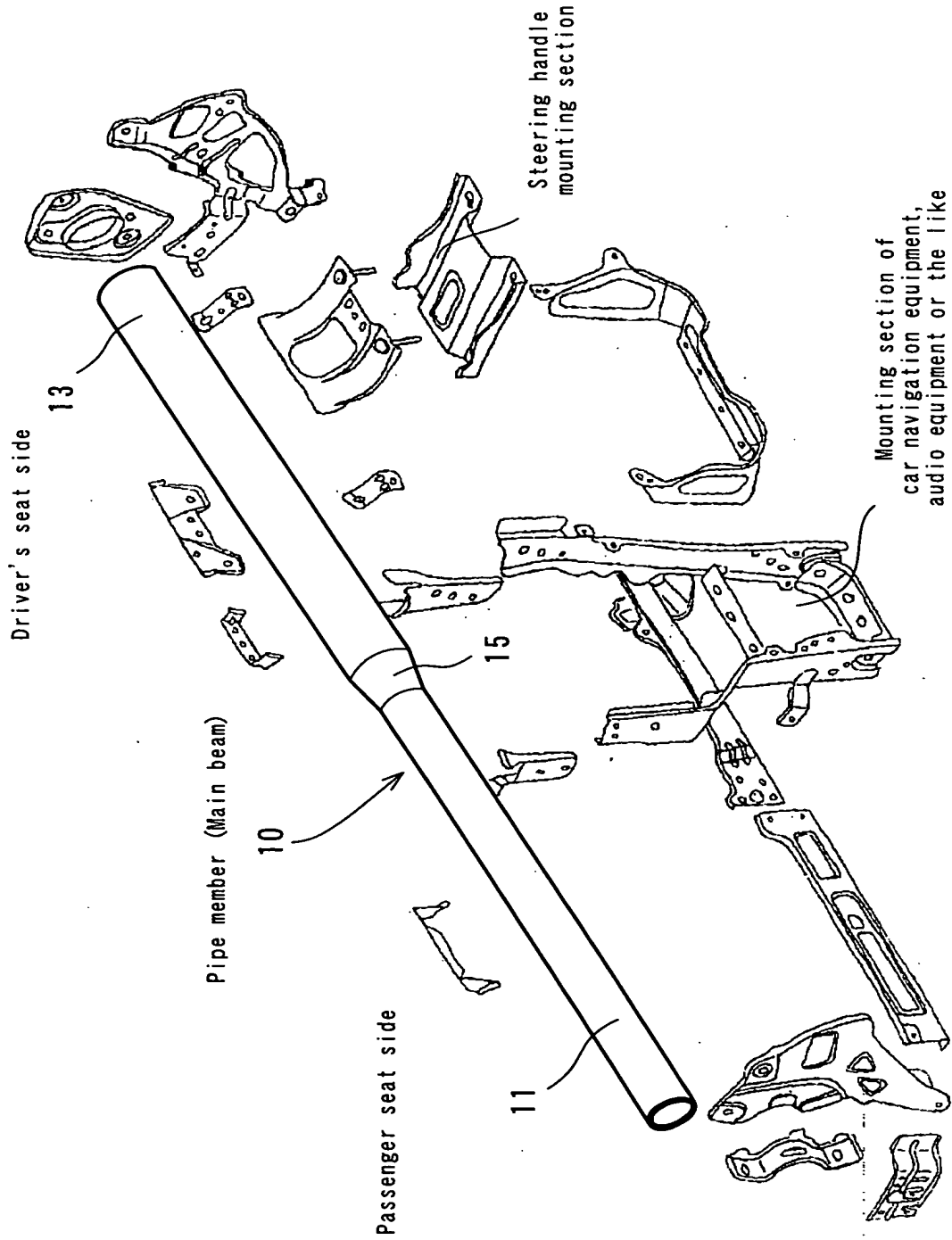


FIG. 4

206T20" TFS6200T

206T20" TF36200T

5/9

FIG. 5

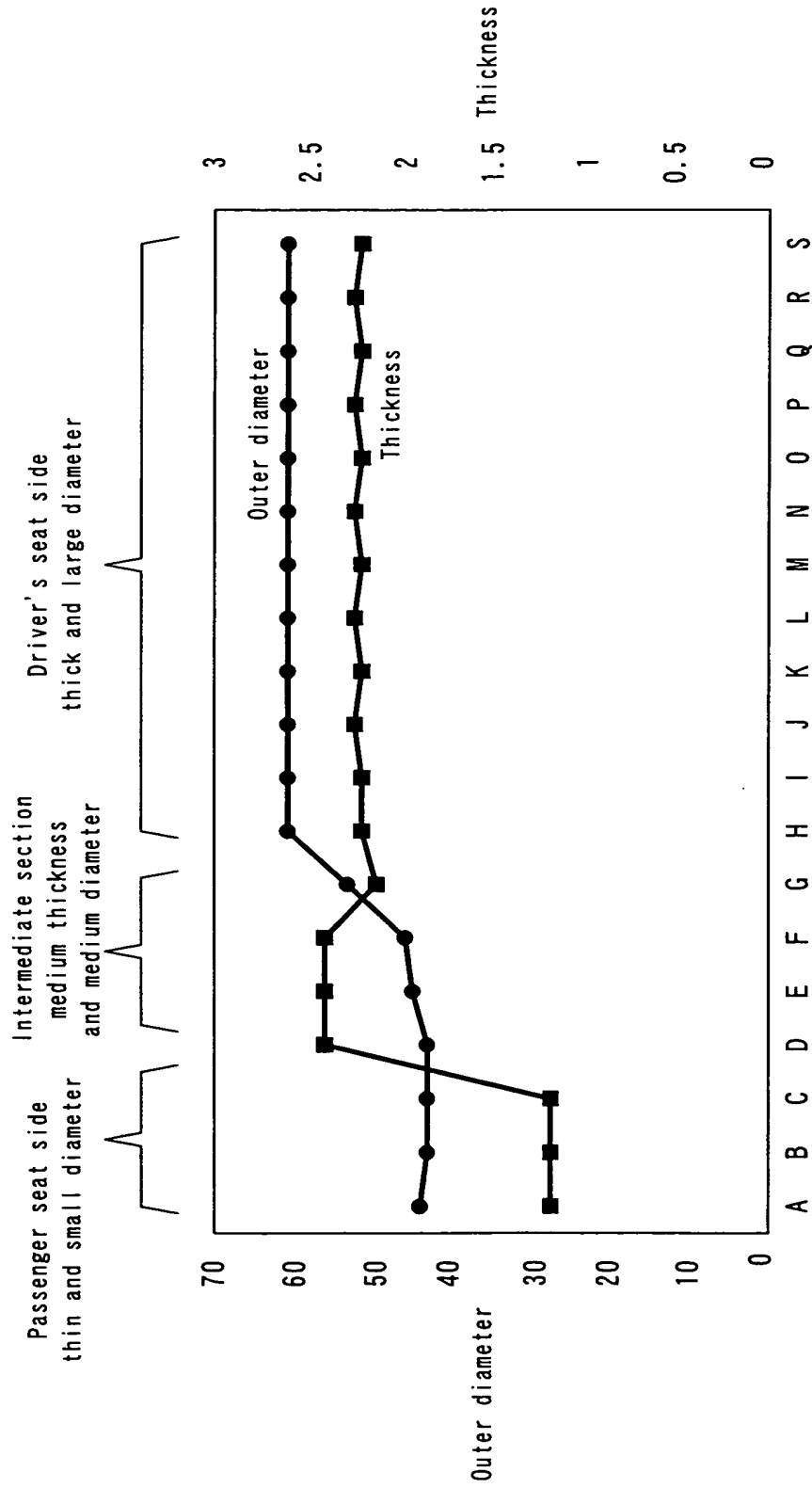


FIG. 6

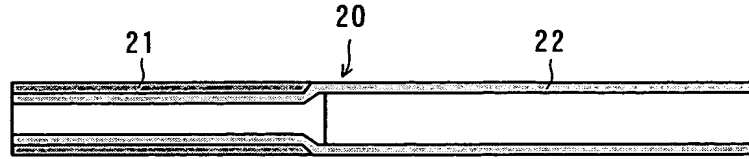
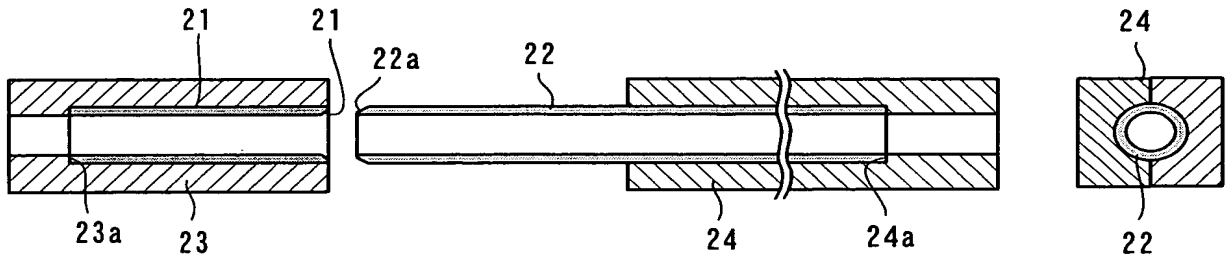
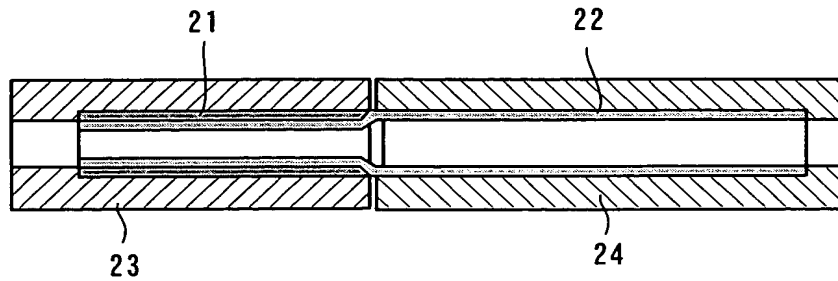


FIG. 7



(a)



(b)

206T20"TF95/00T

FIG. 8

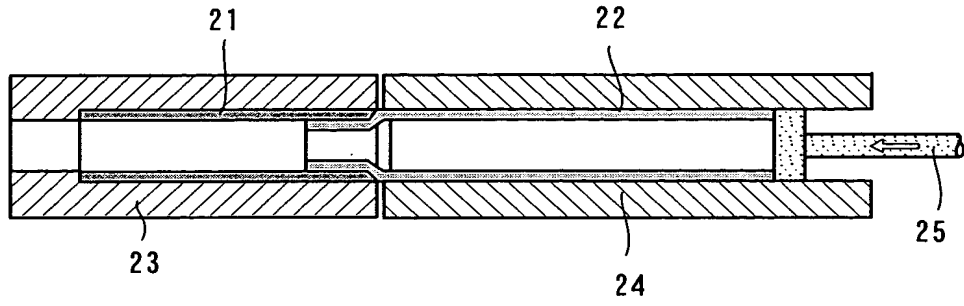
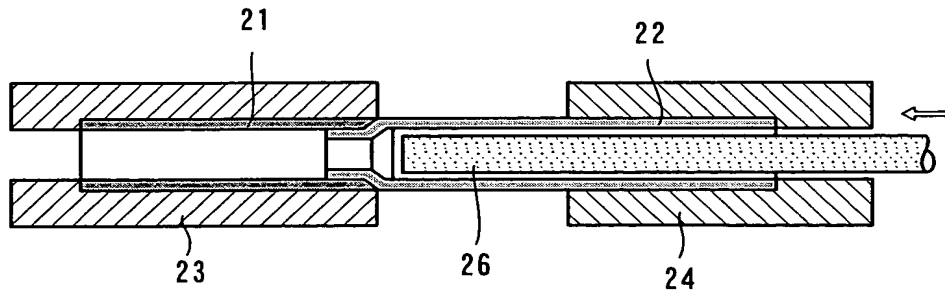


FIG. 9



8/9

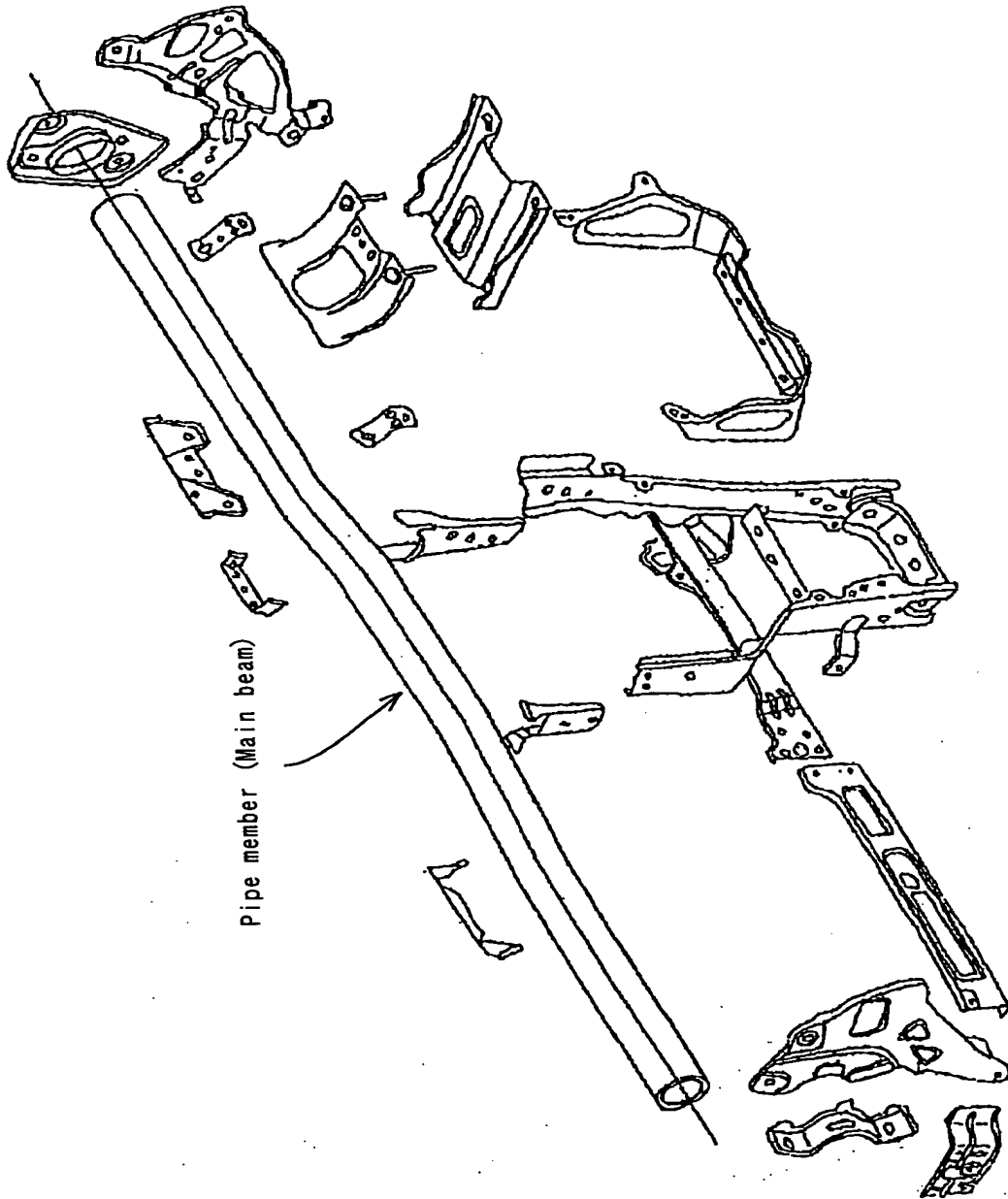


FIG. 10

206T20"TF96200T

FIG. 11

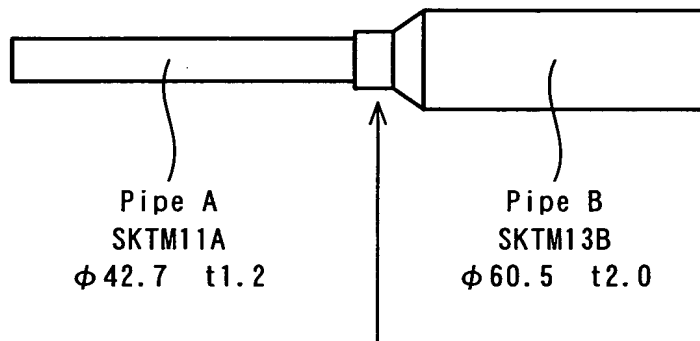
Integral type



SKTM13B $\phi 60.5$ t2.0

FIG. 12

Split type



Pipe B is first processed by drawing to have the same dimension as pipe A.
Then, both pipes A, B are joined by welding.

20251201155400